



APPLICATION OF SUBSTRATE AND TOP COAT

Your new Sensenich Spinner Assembly is manufactured using aerospace in-mold primer surfacer. To achieve a long lasting high luster durable finish, apply the following procedures. (We recommend the use of PPG or Sherwin Williams Automotive products due to availability and technical assistance provided by body shop supply houses that carry their lines worldwide).



1. CLEAN

Using a **wax and grease remover** wipe down the surface using a dedicated rag for product application and a second clean dry rag for removal. It is important that you thoroughly dry the surface following every application.



2. SAND FOR PRIMER/SEALER

Prepare the surface using **180 to 220 grit sandpaper** and a **red scuff pad**. The objective is to get a fairly even surface scratch overall. If you are removing the factory coating you are applying to much pressure to the sand paper.



3. CLEAN

Repeat step 1.



4. PRIME/SEAL

Apply the materials as per the manufacturer's recommendations. The supply house that sold you the material will make the Technical Data Sheets available to you on request.



5. SAND FOR TOPCOAT/PAINT

Sand the surface to an even scratch using the **400 to 600 grit sand paper** and a **gray scuff pad** as per in step 2



6. CLEAN

Repeat step 1.



7. PAINT

Apply the materials as per the manufacturer's recommendations. The supply house that sold you the material will make the Technical Data Sheets available to you on request.